



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3281-1L02
Job Sheet 173581



Part No: D3281-1L02

Job Qty: 6 ea

Part Name: Floor Protector, Fwd LH Black



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/5/18

Job Tracking No:

Due Date: 3/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG DSI 9504 REV A, D3281 REV F IPP Rev:A 04.07.01 New issue KJ/JLM IPP Rev B. 07.16.2007
Thermoform in house DL IPP Rev. C Add Step 105 Dry Material 10/04/21 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	6 pcs	3/16/18	3/16/18	0.00	0.00	Purchasing		ATI 8/23/05
140	Packaging	6 pcs	3/16/18	3/16/18	0.00	0.00	Packaging2		ATI 8/23/05
150	QC	6 pcs	3/16/18	3/16/18	0.00	0.00	QC6		38
170	Packaging	6 pcs	3/16/18	3/16/18	0.00	0.00	Packaging3-1	51425	9-88
180	QC21-SA	6 Ea	3/16/18	3/16/18	0.00	0.00	QC21		MAR 06 2018

Part Op 110 - ISSUE P/O: 038-2016, SUPPLIER: PLASTECB MANUFACTURE D3281-1L02 AS PER DWG C OF
Descriptions: C IS REQUIRED

DAS
21
9-88

MAR 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3281-1L02P	Floor Protector, Fwd LH Black	6 Ea (1 ea)	110-Purchasing	5047841
MLEXS.093-F6006-02	GE Plastics Lexan Sheet (Black)	25.9800 sf (4.33 ea)	110-Purchasing	5047845

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3281-1L02P	6	0	0
	MLEXS.093-F6006-02	26	263	0

Part Specifications

Specifications could not be found.

Plex 3/5/18 10:43 AM Dart.Gagnon.Michelle

CONTAINER NO.



Floor Protector, Fwd LH Black

PART NO: D3281 – 1L02

Serial No/Batch: S047851

Revision:

Operation: Packaging

Change No:

Mfg Date: 03/05/18
Job No: 173581



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3281-1L02
Job Sheet 167367



Part No: D3281-1L02

Job Qty: 6 ea

Part Name: Floor Protector, Fwd LH Black



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/30/17

Job Tracking No:

Due Date: 11/10/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

*Cancelled.
See attached new job
m.f.*

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	11/10/17	11/10/17	0.00	0.00	Start up container		
110	Purchasing	6 pcs	11/10/17	11/10/17	0.00	0.00	Purchasing		
140	Packaging	6 pcs	11/10/17	11/10/17	0.00	0.00	Packaging2		
150	QC	6 pcs	11/10/17	11/10/17	0.00	0.00	QC6		
170	Packaging	6 pcs	11/10/17	11/10/17	0.00	0.00	Packaging3		
180	QC21-SA	6 Ea	11/10/17	11/10/17	0.00	0.00	QC21		

Part Op 110 - ISSUE P/O: 038204 SUPPLIER: PLASTECB MANUFACTURE D3281-1L02 AS PER DWG C OF
Descriptions: C IS REQUIRED

OCT 31 2017 *m.f.*

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3281-1L02P	6	0	0	0

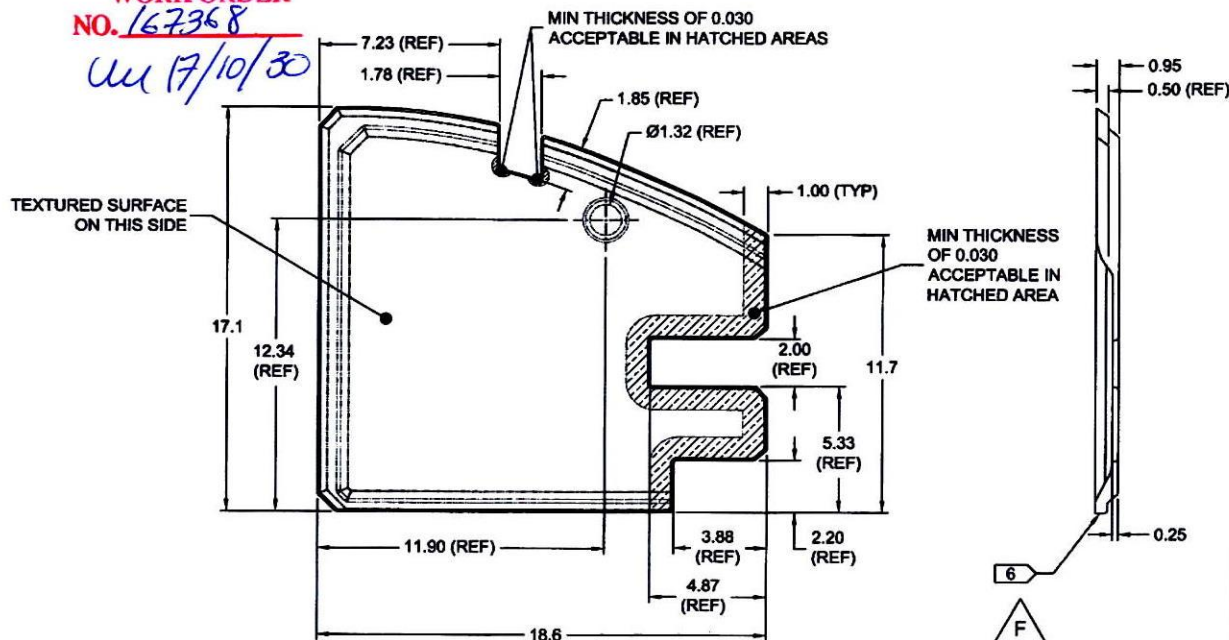
Part Specifications

Specifications could not be found.

Plex 10/30/17 1:44 PM dart.Michaud-Febrille.Victoria

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 167368

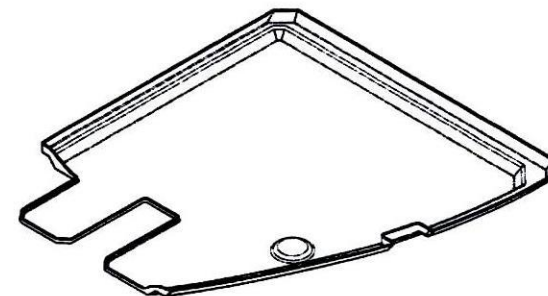
uu 17/10/30



D3281-1 FLOOR PROTECTOR

NOTES:

- 1) MATERIAL: -1L02 = LEXAN F6006, BLACK No. 701, 0.093" THICK (MLEXS.093-F6006-02)
-1L08 = LEXAN 90318 (PROTECT-A-GLAZE), 0.118 THICK, 112-CLEAR (MLEXS.118-90318-08)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 MAX
- 6) IDENTIFICATION: IDENT WITH DART P/N "D3281-1Lxx" AND B/N PER QSI 044 6.4 ALONG PERIMETER OF PART AS SHOWN.
- 7) WEIGHT: D3281-1L02 = 0.95 lb D3281-1L08 = 1.13 lb
- 8) THERMOFORM WITH MOLD D3281-1T1 PER DART QSI 022; TRIM AS SHOWN
MINIMUM THICKNESS AFTER FORMING: 0.070" EXCEPT WHERE INDICATED



RELEASED
2010-11-25

F	NOTES UPDATED. FLAG NOTE 8 WAS 7 & RELOC, D.E.O. D3281-E-1 INC. DIM 17.0 WAS 17.1 (ZN B5-3, B6-4) & 17.7 WAS 17.8 (ZN C5-3, C6-4) REF CAR 10-21.	JPH	10.09.27
E	-3/4 NOW TRIMMED FLAT: RMV 0.25 BEVEL TO FACILITATE TRIMMING (ZN D6-3, D4-4)	CP	10.01.05
D	THICKNESS 0.093 WAS 0.125, MIN THICKNESS 0.070 WAS 0.080, P/N AND B/N ID WITH VIBRATING STYLUS (ZN A7-1, A7-2, A7-3, A7-4); D3281-4 NOW ON PAGE 4; CORRECT WEIGHTS (ZN A8-1, A8-2, A8-3, A8-4)	PH	08.03.28
C	UPDATE DIMS TO MATCH PARTS: COLOUR 701 WAS 700; GENERAL UPDATE	LE	07.10.09
B	NOW LEXAN; DIMS AS MANUFACTURED	CP	05.11.25
A	NEW ISSUE	CP	04.05.03
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.09.27		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3281 REV. F SHEET 1 OF 4 TITLE FLOOR PROTECTOR SCALE NTS COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038206

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-436-0004
Fax: 416-736-0010

PO No: PO038206
PO Date: 10/31/17
Due Date: 11/8/17
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

*Revised &
+ delivery
date*

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Part	Rev	Supplier Part No	Item No	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3281-1L02P	-			Floor Protector, Fwd LH Black As Per Dwg D3281 Rev. F		Firmed	11/28/17	6 Ea	0 Ea	6 Ea	\$180.00/Ea	\$1,080.00
Line Item Note job # 167367 → 173581													
2	D3281-2L02P	-			Floor Protector, Fwd RH (Black) As per Dwg D3281 Rev. F		Firmed	11/28/17	6 Ea	0 Ea	6 Ea	\$180.00/Ea	\$1,080.00
Line Item Note job # 167368 → 173582													
3	D3281-3L02P	-			Floor Protector, Aft LH (Black) As per Dwg D3281 Rev. F		Firmed	11/28/17	6 Ea	0 Ea	6 Ea	\$180.00/Ea	\$1,080.00
Line Item Note job# 167370 → 173583													
4	D3281-4L02P	-			Floor Protector, Aft RH (Black) As Per Dwg D3281 Rev F		Firmed	11/28/17	6 Ea	0 Ea	6 Ea	\$180.00/Ea	\$1,080.00
Line Item Note job# 167371 → 173584													

Grand Total: \$4,320.00

Order Notes

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # 38206 SO # 020948

Part #	D3281-1L02P	Qty.	6	Batch #	-001
Description	FLOOR PROTECTOR, FWD L.H.	Material usage	1 SHEET	Lot#	M127208
Part #	D3281-2L02P	Qty.	6	Batch #	-002
Description	FLOOR PROTECTOR, FWD R.H.	Material usage	OFF CUT	Lot#	M127208
Part #	D3281-3L02P	Qty.	6	Batch #	-003
Description	FLOOR PROTECTOR, AFT LH	Material usage	OFF CUT	Lot#	M127208
Part #	D3281-4L02P	Qty.	6	Batch #	-004
Description	FLOOR PROTECTOR, AFT RH	Material usage	OFF CUT	Lot#	M127208
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AB
(Approved QA Signatory)

Date: FEB. 27, 2018 COFC # 040

Page: 1 of 1

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